

# BOA TABLE

Design by Stefan Diez



**HAY**

# Boa Table Collection Design by Stefan Diez

In HAY's latest design collaboration with Stefan Diez, the German designer draws inspiration from traditional Japanese bamboo craftsmanship to transform an organic idea into a contemporary take on the conference table typology.

Designed with sustainability in mind, Boa's tubular frame is made from recycled aluminium extruded in Denmark using renewable energy, with an easily transportable flat-packed design. The lightweight material and innovative folding technique give Boa a lightness and agility rarely seen in tables used in professional environments, with optional power supply and cable storage accessories extending the table's flexibility and functionality for use in any workspace.



Stefan Diez



Boa Table | Grey linoleum tabletop & Metallic grey frame



# Diez Office



The bamboo's folding technique is translated into industrial aluminium tubes that are bent into place.



Stefan Diez and Rolf Hay.



Prototype of Boa Table in Stefan Diez's studio in Munich, Germany.

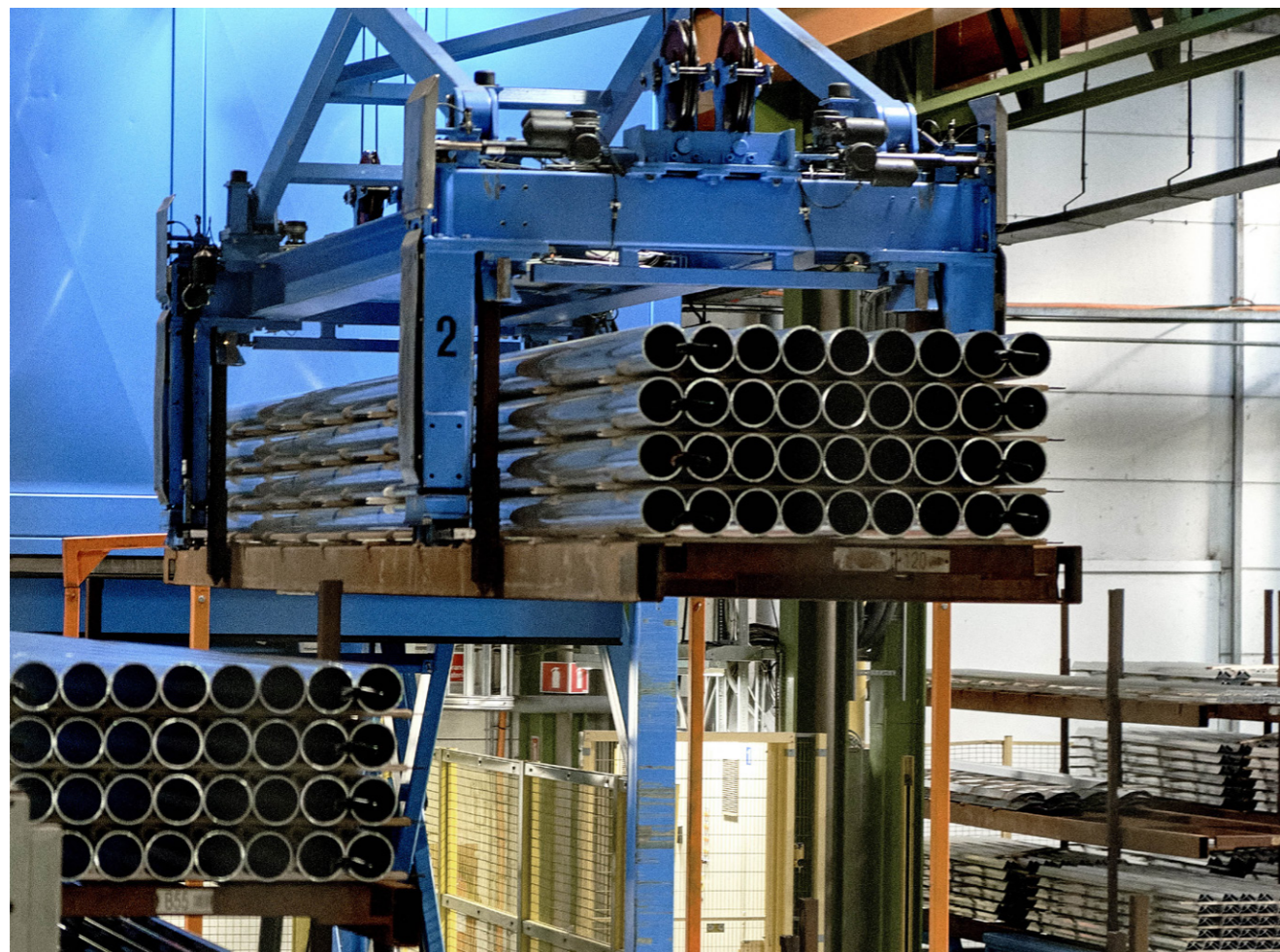


# Hydro

The supplier of CIRCAL aluminium used in Boa's tubular frame

Hydro is a Norway-based leading industrial company committed to a sustainable future. Its purpose is to create more viable societies by developing natural resources into products and solutions in innovative and efficient ways.

Through its businesses, the company is present in a broad range of market segments for aluminium, energy, metal recycling, renewables and batteries, offering a unique wealth of knowledge and competence.



The aluminium is extruded by Hydro in Denmark using renewable energy – hydropower.



The Boa Table frame consists of a minimum of 75% recycled, post-consumer scrap, e.g. beverage cans, dismantled windows, and façades.



# Hydro CIRCAL Aluminium

- Hydro CIRCAL is Hydro's brand of recycled aluminium made with a minimum of 75% recycled, post-consumer aluminium scrap
- By using recycled aluminium, Hydro drastically reduces energy use in the production phase whilst still offering high-quality aluminium
- Hydro operates the most advanced aluminium sorting technology in the industry that produces some of the highest recycled content aluminium available on the market
- Using recycled aluminium in production generates a lower amount of heat (and therefore energy), thereby reducing the amount of energy required to create the material and a lower environmental impact
- 75% recycled materials refers to aluminium that has reached its end of life as a product and is brought back into the loop via recycling e.g. aluminium from demolished buildings, food & drink containers or even cars
- The reclaimed aluminium is then cleaned and sorted so only the finest (and least contaminated) scrap materials are put back into circulation, ensuring no additional energy is used in further recycling it







Boa Table High | Pix in leg | Grey glass tabletop & Metallic grey frame



Boa Table Frame | Charcoal & Barn red





Boa Table | Oak tabletop & Charcoal frame





Stefan Diez & Rolf Hay



Boa Tabletop Family





Boa Table Frame | Metallic grey



Boa Table Family





Boa Table Frame Family



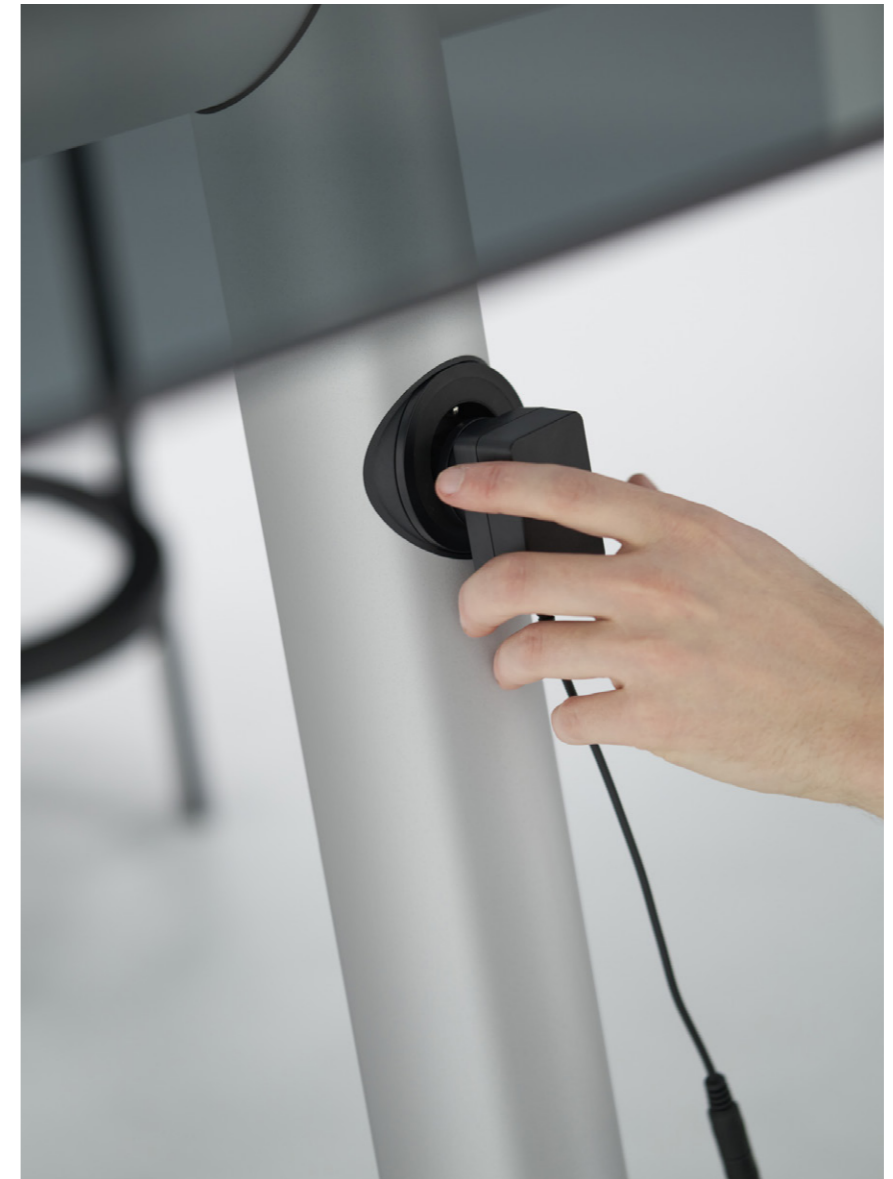


Boa Table | Black laminate tabletop & Charcoal frame





Boa Table | Black laminate tabletop & Charcoal frame



Power Access | Pix





Boa Table High | Walnut tabletop & Barn red frame



# Boa Table Highlights

- Lightweight and portable large-format table collection in multiple sizes, materials, and colours
- Compact and stable frame that is easy to move around
- New take on a conference table typology
- Innovative design inspired by traditional Japanese bamboo craftsmanship
- The tubular frame is made from HYDRO Circal aluminium, a recycled aluminium made from a minimum of 75% recycled, post-consumer scrap
- Post-consumer scrap can be anything from beverage cans to façades and windows that have been dismantled from buildings and fully recycled
- The aluminium is extruded in Denmark using renewable energy – hydropower
- The aluminium's special folding technique means it can easily be bent into place on site by the user with minimal tools or effort
- Designed as a flat-packed table that is extremely easy to assemble
- The frames and tabletops can be supplemented with power supply and cable storage accessories
- Customisable tabletops are offered in numerous material options, including linoleum, laminate, wood, or glass





# Boa Table Overview

	STANDARD TABLES	PIX IN LEGS DOUBLE OUTLET	FRAME SINGLE OUTLET	CONI SINGLE OUTLET	CONI DUO SINGLE OUTLET	FRAME DOUBLE OUTLET	CONI DOUBLE OUTLET	CONI DUO DOUBLE OUTLET
L220 X W110 X H75 CM								
L220 X W110 X H95 CM								
L220 X W110 X H105 CM								
L280 X W110 X H75 CM								
L280 X W128 X H75 CM								
L280 X W110 X H95 CM								
L280 X W110 X H105 CM								
L350 X W110 X H75 CM								
L350 X W128 X H75 CM								
L420 X W110 X H75 CM								
L420 X W128 X H75 CM								





# Boa Table Videos

## BOA ASSEMBLY VIDEOS

Four different videos: one focused on general assembly, one focused on cable management, one focused on a work set-up, and the final one which is a compilation of the three other videos. Available for sell-in and also in reduced web and social media formats for commercial launch.

[Link to Boa Table assembly video](#)

[Link to Boa Table cable management video](#)

[Link to Boa Table work set-up video](#)

[Link to Boa Table all videos](#)

## BOA DOCUMENTARY VIDEOS

One film with an interview of Rolf Hay and Stefan Diez on the inspiration, purpose, and materials behind Boa Table. Available for sell-in and also in reduced web and social media formats for commercial launch.

[Link to Boa Table documentary video](#)





Please use link below to download other sales material of the Boa Table Collection, including packshots and lifestyle photos.  
**DIGITAL LIBRARY**

Please use link below for order placement and further information.  
**HAYB2B.COM**

**HAY**





# BOA TABLE

PRODUCT FACT SHEET



**HAY**



## BOA TABLE

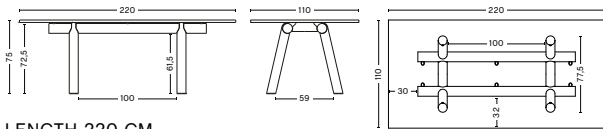
DESIGN BY STEFAN DIEZ, 2023

Originally inspired by the traditional skills of Japanese bamboo craftsmanship, Stefan Diez's Boa Table translates an organic idea into a contemporary take on the conference table typology. With optimal environmental consideration in mind, the tubular frame is made entirely from Hydro CIRCAL aluminium, a recycled aluminium made from a minimum of 75% recycled post-consumer scrap, which is extruded in Denmark using renewable energy. Using an innovative folding technique, the aluminium is converted into flexible industrial aluminium profiles that are bent into place during assembly. This unique process combined with the lightness of aluminium provides a level of agility rarely present in a table of this scale, enabling its flat-packed design to be easily assembled and moved around. Customisable tabletops are offered in numerous material options, including linoleum, laminate, wood or glass, allowing users to adapt the table to specific style and space requirements. Available in multiple colours and sizes, the frames can be supplemented with power supply and cable storage accessories to amplify their flexibility and usage possibilities for a wide range of professional environments.

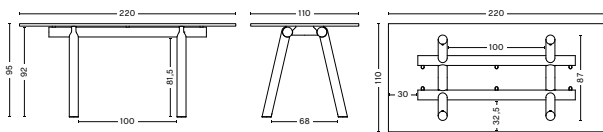
### HIGHLIGHTS

- Lightweight and portable large-format table collection in multiple sizes, materials, and colours.
- Compact and stable frame that is easy to move around.
- New take on a conference table typology.
- Innovative design inspired by traditional Japanese bamboo craftsmanship.
- The tubular frame is made from HYDRO Circal aluminium, a recycled aluminium made from a minimum of 75% recycled, post-consumer scrap.
- Post-consumer scrap can be anything from beverage cans to façades and windows that have been dismantled from buildings and fully recycled.
- The aluminium is extruded in Denmark using renewable energy – hydropower.
- The aluminium's special folding technique means it can easily be bent into place on site by the user with minimal tools or effort.
- Designed as a flat-packed table that is extremely easy to assemble.
- The frames can be supplemented with power supply and cable storage accessories.
- Customisable tabletops are offered in numerous material options, including linoleum, laminate, wood, or glass.
- Suitable for a wide variety of private and public environments.
- Qualified for contract use.

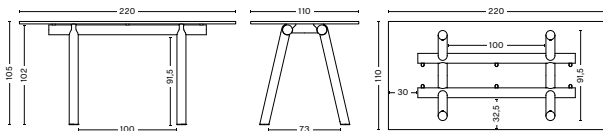
### DIMENSIONS



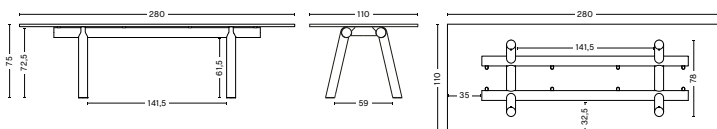
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LENGTH 220 CM  
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HEIGHT 95 CM



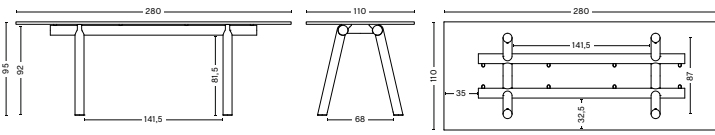
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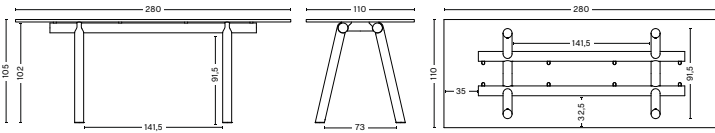
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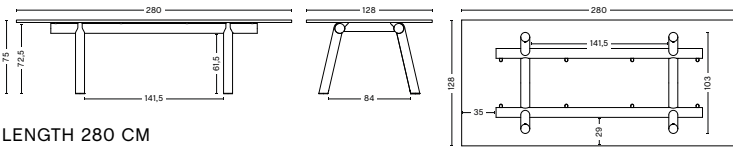
- BOA TABLE -



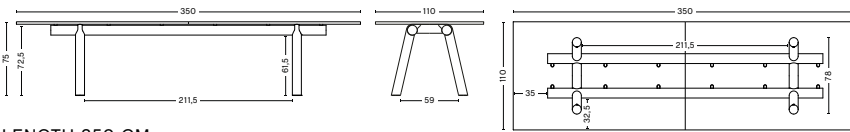
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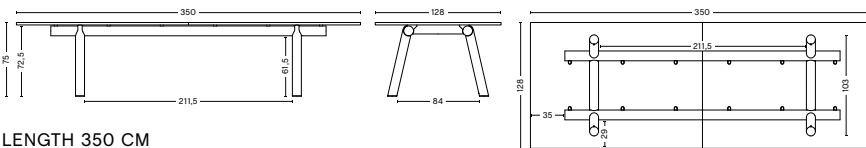
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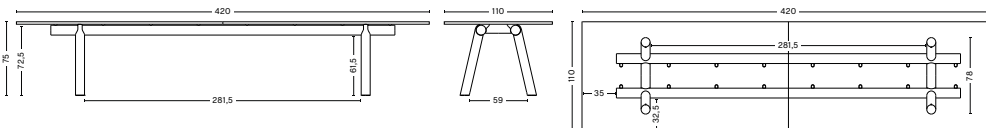
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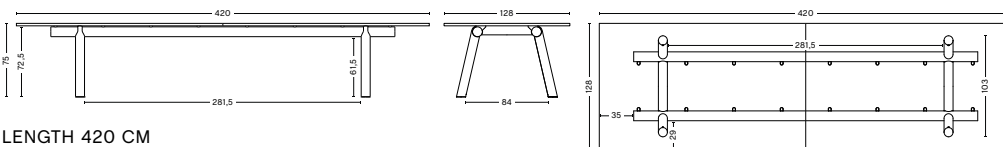
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LENGTH 350 CM  
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HEIGHT 75 CM



LENGTH 420 CM  
WIDTH 110 CM  
HEIGHT 75 CM



LENGTH 420 CM  
WIDTH 128 CM  
HEIGHT 75 CM



## MATERIALS

### PLYWOOD TABLETOP

25 mm plywood tabletop with laminate, linoleum or veneer.

### GLASS TABLETOP

10 mm tempered glass tabletop.

### FRAME

Ø100 mm recycled aluminium tube beam and Ø91,5 mm aluminium tube legs.

### GLIDERS

Adjustable gliders in recycled nylon.

## CONSTRUCTION

Aluminium tube frame with tabletop in 25 mm plywood with laminate, linoleum or veneer in different finishes. The frame is a knock-down construction that requires assembly. Legs are assembled to the frame with screws. Tabletop comes with threaded inserts, and is assembled to the frame with screws. The tables come with height adjustable gliders to handle any uneven floors.

## COUNTRY OF ORIGIN

Denmark











































**COLOUR & FINISH**

Please note that the colour codes are indicative.

H75 | L220 x W110, L280 x W110, L280 x W128, L350 x W110, L350 x W128, L420 x W110, L420 x W128

H95 | L220 x W110, L280 x W110










H105 | L220 x W110, L280 x W110

		FRAME		
		CHARCOAL POWDER COATED ALUMINIUM	METALLIC GREY POWDER COATED ALUMINIUM	BARN RED POWDER COATED ALUMINIUM
<b>TABLETOP</b>				
	<b>DARK GREY LINOLEUM</b> FORBO CHARCOAL 4166 DARK GREY LACQUERED PLYWOOD EDGE			
	<b>GREY LINOLEUM</b> FORBO ASH 4132 GREY WATER-BASED LACQUERED PLYWOOD EDGE			
	<b>BURGUNDY LINOLEUM</b> FORBO BURGUNDY 4154 BURGUNDY WATER-BASED LACQUERED PLYWOOD EDGE			
 	<b>BLACK LAMINATE</b> FORMICA F2253 DIAMOND BLACK WATER-BASED LACQUERED PLYWOOD EDGE			
 	<b>WHITE LAMINATE</b> FORMICA F3091 WHITE ABS EDGE			
 	<b>BLACK WATER-BASED LACQUERED OAK VENEER</b> BLACK WATER-BASED LACQUERED SOLID OAK EDGE			
 	<b>WATER-BASED LACQUERED OAK VENEER</b> WATER-BASED LACQUERED SOLID OAK EDGE			
 	<b>WATER-BASED LACQUERED WALNUT VENEER</b> WATER-BASED LACQUERED SOLID WALNUT EDGE			

H75 | L220 x W110, L280 x W110

H95 | L220 x W110, L280 x W110

H105 | L220 x W110, L280 x W110

		FRAME		
		CHARCOAL POWDER COATED ALUMINIUM	METALLIC GREY POWDER COATED ALUMINIUM	BARN RED POWDER COATED ALUMINIUM
<b>TABLETOP</b>				
	<b>CLEAR TEMPERED GLASS</b>			
	<b>GREY TINTED TEMPERED GLASS</b>			



## SUSTAINABILITY

HAY focuses on developing long-lasting products that minimise our environmental impact. We optimise the use of sustainable materials such as recycled materials, FSC-certified wood, and water-based lacquer, with a growing number of eco-certified products. We have strict regulatory requirements, and the majority of our products are tested to comply with international standards for strength, durability, and safety.

[LINK TO ENVIRONMENTAL PROFILE](#)

## CERTIFICATES



FSC™ LABEL MIX 70%  
Made from FSC™-certified wood  
and other controlled materials.  
Applies to laminate- or veneer tabletops.



EU ECOLABEL  
Applies to laminate- or veneer tabletops.  
Applies to tables without Power Access.



NORDIC SWAN ECOLABEL  
Applies to linoleum tabletops.  
Applies to tables without power access.

## TESTS

EN 15372:2016  
Furniture – Strength, durability, and safety –  
Requirements for non-domestic tables.  
L3: Severe use.

ANSI BIFMA X5.5-2021  
Business + Institutional Furniture  
Manufacturers Association. Desk  
Products - Tests.

## WARRANTY

HAY provides a 5-year product warranty. Spare parts are available throughout the 5-year warranty period.  
Please contact the HAY sales team for further information about the warranty terms and conditions.

## CARE & MAINTENANCE

Our Care & Maintenance offers guidance for optimal maintenance of your HAY product. It includes advice and instructions on cleaning and caring for specific materials to prolong the life of your furniture. Find the guide at hay.com.

[LINK TO CARE & MAINTENANCE](#)

## RECYCLING & DISASSEMBLY

The furniture is designed to be a long-lasting furniture item made to last for many years. The furniture is 100% recyclable and all parts can be fully separated and recycled. All parts can be delivered to a suitable recycling facility.

[LINK TO DISASSEMBLY INSTRUCTION MANUAL](#)

## DOWNLOADS

Packshots and lifestyle photos, 2D / 3D files, care and maintenance, instructions, test certificates, product fact sheets, and product presentations are available in our Digital Library at hay.com.

[LINK TO DIGITAL LIBRARY](#)


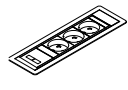

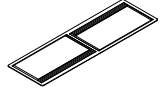




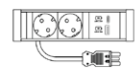
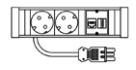
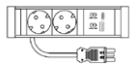
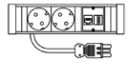
**BOA TABLE OVERVIEW**

	STANDARD TABLES	PIX IN LEGS DOUBLE OUTLET	FRAME SINGLE OUTLET	CONI SINGLE OUTLET	CONI DUO SINGLE OUTLET	FRAME DOUBLE OUTLET	CONI DOUBLE OUTLET	CONI DUO DOUBLE OUTLET
L220 X W110 X H75 CM								
L220 X W110 X H95 CM								
L220 X W110 X H105 CM								
L280 X W110 X H75 CM								
L280 X W128 X H75 CM								
L280 X W110 X H95 CM								
L280 X W110 X H105 CM								
L350 X W110 X H75 CM								
L350 X W128 X H75 CM								
L420 X W110 X H75 CM								
L420 X W128 X H75 CM								

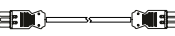
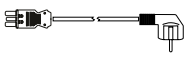



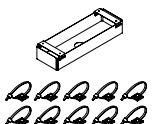
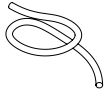
**POWER ACCESS**

<b>POWER ACCESS TYPES</b>	PIX 	FRAME 	CONI 	CONI DUO 
<b>PLACEMENT</b>	Leg	Tabletop	Tabletop	Tabletop
<b>COVER</b>	No	No	Yes	Yes
<b>CUTOUPS IN TABLETOP &amp; LEG</b>	Double	Single Double	Single Double	Single Double
<b>COLOUR</b>	Black	Black	Black	Black

<b>POWER ACCESS MODULES</b>	PIX POWER 	PIX USB 	FRAME POWER & USB 	FRAME POWER, CAT6 & HDMI 	CONI & CONI DUO POWER & USB 	CONI & CONI DUO CAT6 & HDMI 
<b>POWER OUTLET</b>	1 x power outlet	1 x USB-A 1 x USB-C	2 x power outlet 1 x USB-A 1 x USB-C	2 x power outlet 1 x CAT6 1 x HDMI	2 x power outlet 1 x USB-A 1 x USB-C	2 x power outlet 1 x CAT6 1 x HDMI
<b>COLOUR</b>	Black	Black	Black	Black	Black	Black
<b>PLUG TYPE COUNTRY</b>	E (FR++) F (CEE / GE++) G (UK++) J (CH++) K (DK++) L (IT++)	E (FR++) F (CEE / GE++) G (UK++) J (CH++) K (DK++) L (IT++)	A (US++) E (FR++) F (CEE / GE++) G (UK++) J (CH++) K (DK++) L (IT++)	A (US++) E (FR++) F (CEE / GE++) G (UK++) J (CH++) K (DK++) L (IT++)	A (US++) E (FR++) F (CEE / GE++) G (UK++) J (CH++) K (DK++) L (IT++)	A (US++) E (FR++) F (CEE / GE++) G (UK++) J (CH++) K (DK++) L (IT++)



POWER ACCESS CABLES	EXTENSION CABLE	SUPPLY CABLE	WIRE DISTRIBUTOR & MOUNTING PLATE
			
DIMENSION	L100 cm L200 cm L300 cm	L500 cm	
INPUT & OUTPUT			1 x input 3 x output
COLOUR	Black	Black	Black
COUNTRY	A (US++) E (FR++) F (CEE / GE++) G (UK++) J (CH++) K (DK++) L (IT++)	A (US++) E (FR++) F (CEE / GE++) G (UK++) J (CH++) K (DK++) L (IT++)	A (US++) E (FR++) F (CEE / GE++) G (UK++) J (CH++) K (DK++) L (IT++)

POWER ACCESS CABLES ACCESSORIES	CABLE TRAY & CABLE GRIPPER	CABLE SOCK
		
POWER OUTLET	L50 cm	L500 cm
MATERIAL	Powder Coated Steel	Nylon
COLOUR	Black	Black



## PLUG TYPE COUNTRY CODES

### PLUG TYPE A (US++)

AG, AI, AN (CW, SX, BQ), AS, AW, BB, BM, BO, BS, BZ, CA, CN, CO, CR, CU, DO, EC, FM, GT, GU, GY, HN, HT, JM, JP, KH, KN, KP, KY, LA, LB, LR, SV, MS, MV, MX, MY, NE, NI, PA, PE, PH, PR, PW, TC, TH, TT, TW, US, VC, VE, VG, VI, VN, YE

### PLUG TYPE E (FR++)

BE, BF, BI, BJ, CD, CF, CG, CI, CM, CZ, DK, DJ, ET, FO, FR, GF, GL, GP, GQ, KM, LA, LR, MA, MC, MG, ML, MN, MQ, NE, PL, RE, SK, SN, SY, TD, TL, TN, VC

### PLUG TYPE F (CEE GE++)

AD, AF, AL, AM, AN (CW, SX, BQ), AS, AT, AW, AZ, BA, BG, BT, BY, CV, DE, DK, DZ, EE, EG, ES, ET, FI, FO, GE, GL, GN, GR, HR, HU, ID, IS, IR, IT, JO, KG, KP, KR, KZ, LA, LR, LT, LU, LV, LY, MC, MD, ME, MF, MK, MM, MO, MZ, NC, NE, NL, NO, PT, RO, RS, RU, SE, SI, SM, SR, ST, TD, TH, TJ, TL, TM, TR, UA, UY, VN

### PLUG TYPE G (UK++)

AE, BD, BH, BN, BT, BW, BZ, CY, DM, FK, GB, GD, GH, GI, GM, GY, HK, IE, IM, IQ, JO, KE, KH, KN, KW, LB, LC, LK, MM, MO, MT, MU, MV, MW, MY, NG, OM, PK, QA, SA, SB, SC, SG, SL, TZ, UG, VC, VU, YE, ZM, ZW

### PLUG TYPE J (CH++)

CH, JO, LI, MG, MV, RW

### PLUG TYPE K (DK++)

BD, DK, FO, GL, GN, MG, MV, SN, VC

### PLUG TYPE L (IT++)

CL, ER, ET, IT, MV, SM, SY, UY

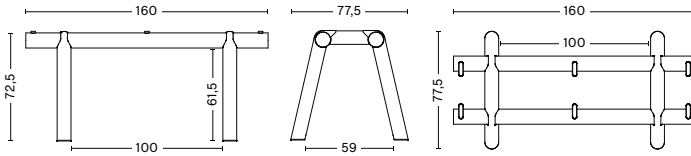




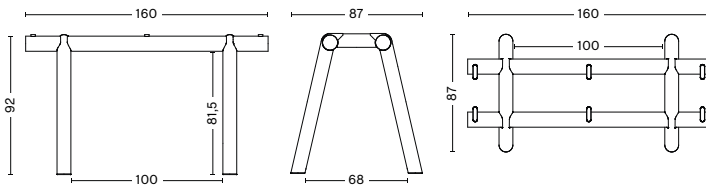
## BOA TABLE | FRAME

Designed with sustainability in mind, Boa's tubular frame is made entirely from Hydro CIRCAL aluminium, a recycled aluminium made from a minimum of 75% recycled post-consumer scrap, which is extruded in Denmark using renewable energy. The lightweight material and innovative folding technique give Boa a lightness and agility rarely seen in tables used in professional environments, making it easy to assemble and move around. Supplementary power supply and cable storage accessories extend the table's functionality for use in the workspace, while multiple size and colour options offer versatile design possibilities.

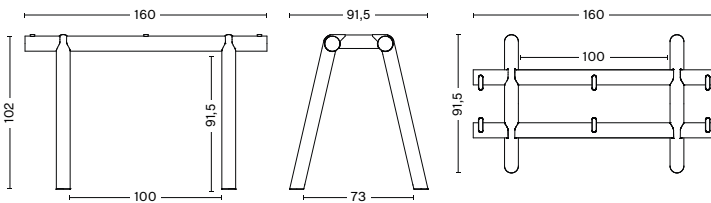
### DIMENSIONS



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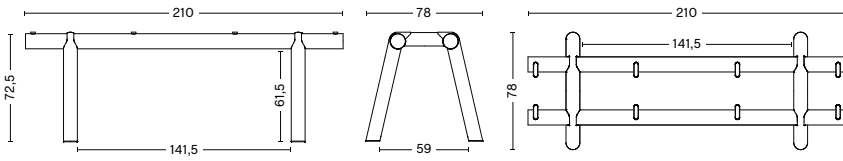


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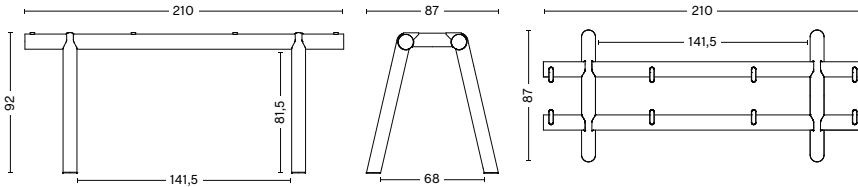


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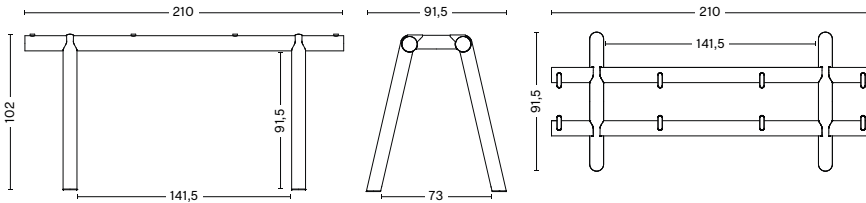
- BOA TABLE | FRAME -



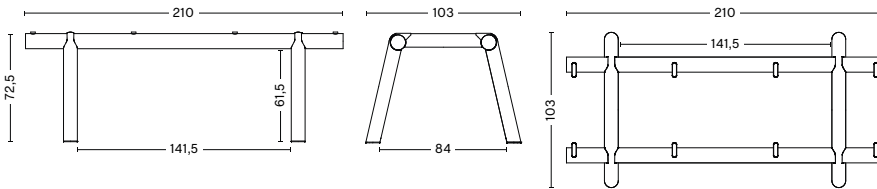
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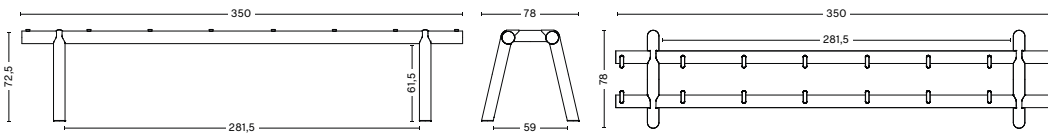
LENGTH 210 CM  
WIDTH 87 CM  
HEIGHT 92 CM



LENGTH 210 CM  
WIDTH 91,5 CM  
HEIGHT 102 CM



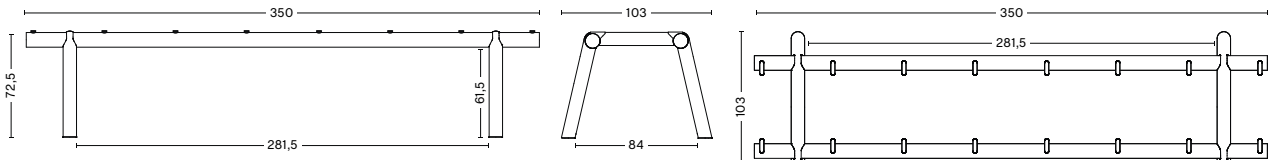
LENGTH 210 CM  
WIDTH 103 CM  
HEIGHT 72,5 CM



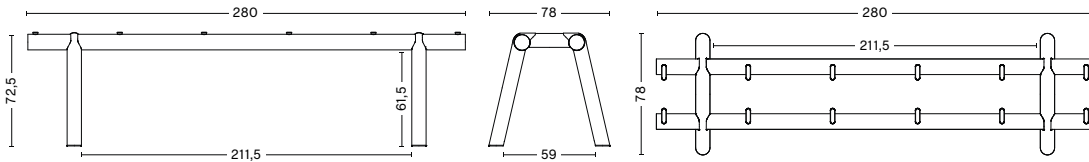
LENGTH 350 CM  
WIDTH 78 CM  
HEIGHT 72,5 CM



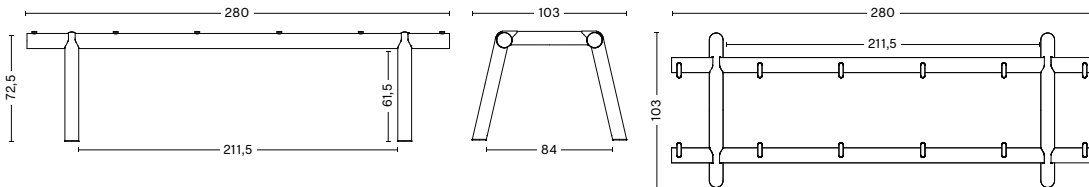
- BOA TABLE | FRAME -



LENGTH 350 CM  
WIDTH 103 CM  
HEIGHT 72,5 CM



LENGTH 280 CM  
WIDTH 78 CM  
HEIGHT 72,5 CM



LENGTH 280 CM  
WIDTH 103 CM  
HEIGHT 72,5 CM

**MAX. TABLETOP LOAD ON BOA FRAMES**

HAY recommends using a similar material to the one offered by HAY, such as plywood or solid wood. The material should be strong enough to support the overhang of the frame. The tabletop needs to be at least 25 mm thick for suitable use with the supplied screws. If any thinner, the customer must use appropriate screws and ensure the length of each screw is no longer than the thickness of the tabletop.

- L220 x W110 cm | Plywood tabletop 40 kg
- L220 x W110 cm | Glass tabletop 60 kg
- L280 x W110 cm | Plywood tabletop 50 kg
- L280 x W110 cm | Glass tabletop 80 kg
- L280 x W128 cm | Plywood tabletop 55 kg
- L350 x W110 cm | Plywood tabletop 60 kg
- L350 x W128 cm | Plywood tabletop 60 kg
- L420 x W110 cm | Plywood tabletop 80 kg
- L420 x W128 cm | Plywood tabletop 85 kg